

SAICA GROUP

OUR MISSION

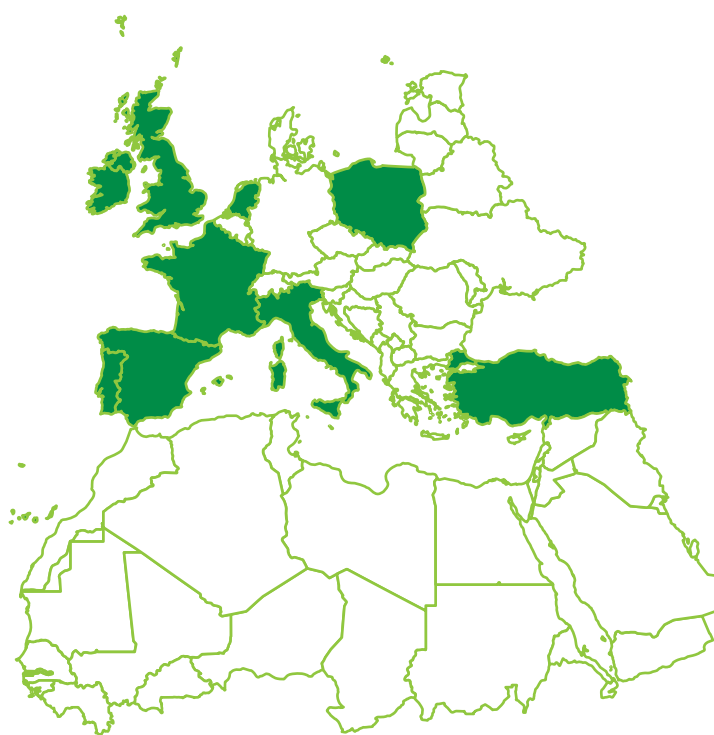
To provide sustainable paper solutions for corrugated board and packaging, while developing circularity in waste management.

We Care, We Value, We Challenge



SAICA GROUP

We are present in **11 countries**
and continue to grow



SAICA PAPER



SAICA PACK



SAICA FLEX



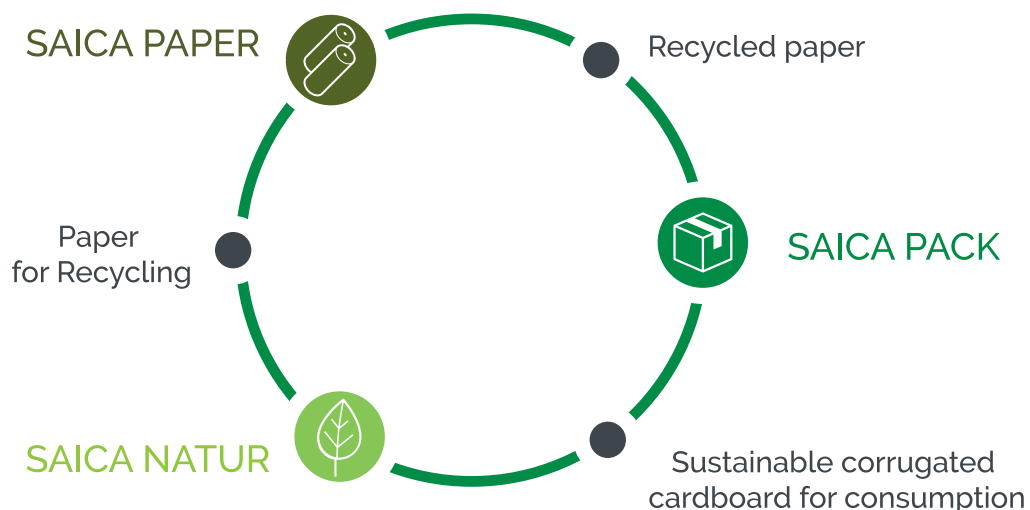
SAICA NATUR

WE VALUE OUR PLANET

“ In line with our values and the decarbonization strategy included in the **Saica 2025 Strategic Plan**, we are continuously working towards sustainable development that minimizes our impact on the planet. ”

CIRCULAR ECONOMY IS IN OUR DNA

Saica Group is committed to a sustainable and responsible model of resource consumption. We embrace the principles of the Circular Economy in order to extend the life cycle of resources, which has been part of our interaction with the environment for a long time.



SAICA PAPER

RELIABILITY

Our 100% recycled and recyclable papers for corrugated cardboard are available in a wide variety of weights to meet all your technical and presentation needs.

Our production capacity ensures a regular and reliable supply of paper for corrugated cardboard. Each year we produce around 3.3 million tonnes of paper, making us the third biggest supplier in Europe.



United Kingdom

1 site



France

3 sites



Spain

2 sites



Saica Paper Partington

PM11 760 cm 430.000 t/year



Saica Paper Vénizel

PM4 500 cm 265.000 t/year

Saica Paper Nogent-sur-Seine

PM70 540 cm 275.000 t/year

Saica Paper Champblain-Laveyron

PM50 520 cm 180.000 t/year

PM60 740 cm 335.000 t/year



Saica Paper Zaragoza

PM6 465 cm 215.000 t/year

PM7 675 cm 315.000 t/year

Saica Paper El Burgo de Ebro

PM8 730 cm 355.000 t/year

PM9 750 cm 430.000 t/year

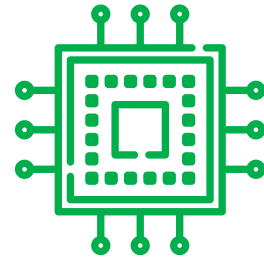
PM10 780 cm 500.000 t/year

+ OMC10 Off-line coating machine
780 cm 250.000 t/year

SAICA PAPER

We seek the greatest efficiency in all our processes while seeking to minimize our impact on the environment. We achieve this through state-of-the-art technology, greater digitization of processes, as well as a continuous improvement approach that pursues operational excellence.

We also invest in all kinds of improvements related to our supply chain, such as the start-up of new automated warehouses, new supply models such as VMI, implementation of logistics improvements, KPI monitoring, etc.

A large photograph of an automated warehouse interior. The image shows tall metal racks filled with large rolls of paper. A red automated guided vehicle (AGV) is visible in the aisle. The word "EFFICIENCY" is overlaid in large, green, semi-transparent letters.

EFFICIENCY

New automated warehouse at
Saica Paper El Burgo de Ebro (Spain).

Nature
shows us the way



Brown papers

Traditional liners and flutings, high-performance, lightweight, dual-use...

Discover our papers for corrugated cardboard, 100% recycled and recyclable..

Sustainability

NK | naturekraft

Kraftliner Substitute

CEPI code: 90

Characteristics:

- A 100% recycled and recyclable paper for a 100% virgin fibre appearance.
- High quality fibre, first recovery cycle.
- Wide range of grammages 23,6 to 50,2 lb/msf.
- High sizing level on the visible/external side from 33,8 lb/msf.
- High performance in compression.
- Suitable for food contact*.

Applications:

- Ledge trays and column post trays.
- Demanding applications in compression and appearance.
- Sustainable packaging.
- Export fruit and vegetable market.
- Heavy industry.
- Climatic chambers, frozen goods.
- E-commerce.
- Food and beverage.
- Trays.

NK | naturekraft

Kraftliner Substitute



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	NATURE KRAFT								
Nominal basis weight	ISO 536	lb/msf	23,6	25,6	27,7	30,7	33,8	37,9	39,9	44	50,2
Nominal moisture index	On-line	%	9,5	9,5	9,5	9,5	9,5	9,5	9,5	9,5	9,5
SCT, CD	ISO 9895	lbf/in	14,3	16	17,1	18,9	20,6	23,4	24,6	26,9	30,9
RCT, CD ¹	ISO 12192	lbf/6in	-	45,3	50,9	59,3	67,8	81,7	87,4	98,7	118,3
Bursting strength	EN ISO 2758	psi	53	58	63	70	77	80	85	94	107
COBB-60	EN ISO 535	g/m ²	30	30	30	30	-	-	-	-	-
COBB-1800	EN ISO 535	g/m ²	-	-	-	-	125	125	125	125	125

guaranteed characteristics

TEST	STANDARD	UNIT	NATURE KRAFT								
Nominal basis weight	ISO 536	lb/msf	23,6	25,6	27,7	30,7	33,8	37,9	39,9	44	50,2
Mean basis weight			nominal ± 3%								
Nominal moisture index	On-line	%	9,5	9,5	9,5	9,5	9,5	9,5	9,5	9,5	9,5
Mean moisture index			nominal -1+0,5								
SCT, CD	ISO 9895	lbf/in	12,6	13,7	14,9	16,6	18,3	20,6	21,7	24	27,4
RCT, CD ¹	ISO 12192	lbf/6in	-	34	39,6	48,1	56,5	67,7	73,4	84,6	101,5
Bursting strength	EN ISO 2758	psi	45	51	55	61	67	70	74	81	92
COBB-60	EN ISO 535	g/m ²	40	40	40	40	-	-	-	-	-
COBB-1800	EN ISO 535	g/m ²	-	-	-	-	150	150	150	150	150
Production centre			SP FR	SP FR	SP FR	SP FR	SP FR	SP	SP FR	SP FR	SP FR

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

A close-up photograph of an elephant's head and side. The elephant's skin is covered in ancient petroglyphs or rock art, showing small human figures and animals. The elephant is facing left, and its trunk is visible. The background is a blurred natural landscape.

Resistance

DPS | DUOPLUS SAICA

High performance fluting / Testliner 1

CEPI code: 58

Characteristics:

- The most resistant double use paper on the market.
- Sized paper.
- Grammage from 19,5 to 28,7 lb/msf.
- Perfect to reduce the number of cardboard compositions and types of paper in stock.
- High performance in compression.
- Suitable for food contact.

Applications:

- Test liner 1 for outer and inner layers.
- Can be used as fluting.
- The best solution for the most demanding applications.
- Diverse industrial applications.
- E-commerce.
- Frozen goods.

DPS | DUOPLUS SAICA

High performance fluting / Testliner 1



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	DUOPLUS					
Nominal basis weight	ISO 536	lb/msf	19,5	21,5	23,6	25,6	26,6	28,7
Nominal moisture index	On-line	%	8	9	9	9	9	9
CMT 30/50, MD	EN ISO 7263	lbf	36,4	40,2	51,7	56,2	58,5	62,9
CMT 0, MD ²	EN ISO 7263	lbf	49,1	54,2	70,4	76,5	79,5	85,6
SCT, CD	ISO 9895	lbf/in	10,9	12,6	14,3	16	16,6	17,7
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	45,3	48,1	53,7
Bursting strength	EN ISO 2758	psi	36	41	47	51	53	57
COBB-60	EN ISO 535	g/m ²	35	35	35	-	35	-
COBB-1800 ³	EN ISO 535	g/m ²	-	-	-	125	-	125

guaranteed characteristics

TEST	STANDARD	UNIT	DUOPLUS					
Nominal basis weight	ISO 536	lb/msf	19,5	21,5	23,6	25,6	26,6	28,7
Mean basis weight			nominal ± 3%					
Nominal moisture index	On-line	%	8	9	9	9	9	9
Mean moisture index			nominal -1+0,5					
CMT 30/50, MD	EN ISO 7263	lbf	32,1	35,5	44,1	47,9	49,7	53,5
CMT 0, MD ²	EN ISO 7263	lbf	42,9	47,4	59,3	64,5	66,9	72,1
SCT, CD	ISO 9895	lbf/in	9,7	10,9	13,1	14,3	14,9	16
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	36,8	39,6	45,3
Bursting strength	EN ISO 2758	psi	32	37	42	45	47	51
COBB-60	EN ISO 535	g/m ²	50	50	50	-	50	-
COBB-1800 ³	EN ISO 535	g/m ²	-	-	-	150	-	150
Production centre			UK	UK	UK	FR	UK	FR

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.

² CMT 0, MD values are calculated from a correlation with CMT 30/50, MD.

³ COBB-1800 guaranteed only for paper produced at Saica Paper France.



Access the complete and always updated file

Valid from June 2023.



Polivalence

DS | DUOSAICA

Testliner 2 / fluting

CEPI code: 52

Characteristics:

- The lightest and most resistant double use paper on the market.
- Sized paper from 20,5 lb/msf.
- Perfect to reduce the number of cardboard compositions and types of paper in stock.
- Wide range of grammages from 15,4 to 57,4 lb/msf.
- Suitable for food contact*.
- Excellent runnability.

Applications:

- Test liner 2 for outer and inner layers.
- Can be used as fluting.
- Sustainable packaging.
- E-commerce.
- Food and beverage.
- Diverse industrial applications.
- Frozen goods.

DS | DUOSAICA

Testliner 2 / fluting



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	DUOSAICA																	
Nominal basis weight	ISO 536	lb/msf	15,4	16,4	17,4	18,4	19,5	20,5	22,5	24,6	25,6	26,6	27,7	28,7	30,7	32,8	33,8	41	47,1	57,4
Nominal moisture index	On-line	%	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
CMT 30/50, MD ²	EN ISO 7263	lbf	20,2	23,4	28,8	32,4	34,2	36	39,6	43,2	45	46,8	48,6	50,4	54	57,6	59,3	-	-	-
CMT 0, MD ³	EN ISO 7263	lbf	26,5	30,8	38,4	43,4	45,8	48,2	53	57,9	60,3	62,7	65,1	67,5	72,3	77,2	79,6	-	-	-
SCT, CD	ISO 9895	lbf/in	6,9	8	8,6	9,1	9,1	10,3	11,4	12,6	13,1	13,7	14,3	14,9	16	17,1	17,7	21	24,6	29,7
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	-	-	-	31	34	36,8	39,6	45,3	50,9	53,7	70,6	87,4	112,7
Bursting strength	EN ISO 2758	psi	24	26	27	29	30	32	35	42	44	45	47	49	52	56	57	70	80	97
COBB-60	EN ISO 535	g/m ²	-	-	-	-	-	35	35	35	35	35	35	35	35	35	35	35	35	35

guaranteed characteristics

TEST	STANDARD	UNIT	DUOSAICA																	
Nominal basis weight	ISO 536	lb/msf	15,4	16,4	17,4	18,4	19,5	20,5	22,5	24,6	25,6	26,6	27,7	28,7	30,7	32,8	33,8	41	47,1	57,4
Mean basis weight			← nominal ± 2% →								← nominal ± 3% →									
Nominal moisture index	On-line	%	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
Mean moisture index			nominal -1+0,5																	
CMT 30/50, MD ²	EN ISO 7263	lbf	16,9	21,6	25	28,3	29,9	31,5	34,6	37,8	39,3	40,9	42,5	44,1	47,2	50,4	51,9	-	-	-
CMT 0, MD ³	EN ISO 7263	lbf	21,6	28,2	32,9	37,6	39,7	41,8	45,9	50,1	52,2	54,3	56,4	58,5	62,6	66,8	68,9	-	-	-
SCT, CD	ISO 9895	lbf/in	6,3	6,9	8	8	8	9,1	10,3	11,4	12	12	12,6	13,1	14,3	14,9	15,4	18,9	21,7	26,3
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	-	-	-	25,6	25,6	28,4	31,2	36,8	39,6	42,5	59,3	73,4	95,9
Bursting strength	EN ISO 2758	psi	22	23	25	26	28	29	32	35	36	38	39	41	44	46	48	58	67	81
COBB-60	EN ISO 535	g/m²	-	-	-	-	-	50	50	50	50	50	50	50	50	50	50	50	50	50
Production centre			UK	SP UK	SP FR UK	SP	SP	SP FR UK	SP FR UK	SP FR	UK	SP FR	FR	FR	SP FR	SP	FR	FR	FR	FR

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.

² CMT 30/50, MD is not a valid test for weights equal to or greater than 32,8 lb/msf.

³ CMT 0, MD values are calculated from a correlation with CMT 30/50, MD.



Access the complete and always updated file

Valid from June 2023.



Lightness

IL | INTERLINER

Testliner 4 / fluting 2

CEPI code: 57

Characteristics:

- Light double use paper, from 15,4 lb/msf.
- Economic and with excellent runnability.
- Perfect to reduce the number of cardboard compositions and types of paper in stock.
- Ideal paper for the most economic packaging on the market.
- Suitable for food contact*.

Applications:

- Test liner 4 for outer and inner layers.
- Can be used as fluting.
- Can be used as central paper in double wall cardboard.
- Sustainable packaging.
- Dividers.
- E-commerce.
- Light industry.

IL | INTERLINER

Testliner 4 / fluting 2



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	INTERLINER	
Nominal basis weight	ISO 536	lb/msf	15,4	20,5
Nominal moisture index	On-line	%	8	8
SCT, CD	ISO 9895	lbf/in	5,7	8
RCT, CD ¹	ISO 12192	lbf/6in	-	-
Bursting strength	EN ISO 2758	psi	17	26

guaranteed characteristics

TEST	STANDARD	UNIT	INTERLINER	
Nominal basis weight	ISO 536	lb/msf	15,4	20,5
Mean basis weight			nominal $\pm 2\%$	
Nominal moisture index	On-line	%	8	8
Mean moisture index			nominal $-1+0,5$	
SCT, CD	ISO 9895	lbf/in	4,6	6,9
RCT, CD ¹	ISO 12192	lbf/in	-	-
Bursting strength	EN ISO 2758	psi	15	23
Production centre			SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

Reliability

HPS | HIDROPLUS SAICA

Semichemical fluting type plus

CEPI code: 45

Characteristics:

- High performance fluting.
- Alternative to semi-chemicals, with recycled fibre.
- Suitable for food contact*.
- Excellent machinability.

Applications:

- Applications with high performance requirements in dry and humid environments.
- Sustainable packaging.
- Export fruit and vegetable market.
- Heavy industry.
- Climatic chambers, frozen goods.

HPS | HIDROPLUS SAICA

Semichemical fluting type plus



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	HIDROPLUS					
Nominal basis weight	ISO 536	lb/msf	28,7	30,7	32,8	34,8	36,9	38,9
Nominal moisture index	On-line	%	9	9	9	9	9	9
CMT 30/50, MD ¹	EN ISO 7263	lbf	78,7	84,3	89,9	95,5	101,2	-
CMT 0, MD ²	EN ISO 7263	lbf	108,3	116	123,8	131,5	139,3	-
SCT, CD	ISO 9895	lbf/in	20,6	21,7	22,9	24,6	25,7	27,4
RCT, CD ³	ISO 12192	lbf/6in	67,8	73,4	79	87,4	93	101,5
CCT 30/50, CD	ISO 16945	lbf/in	17,1	18,9	20	21,1	23	24

guaranteed characteristics

TEST	STANDARD	UNIT	HIDROPLUS					
Nominal basis weight	ISO 536	lb/msf	28,7	30,7	32,8	34,8	36,9	38,9
Mean basis weight			nominal $\pm$ 3%					
Nominal moisture index	On-line	%	9	9	9	9	9	9
Mean moisture index			nominal -1+0,5					
CMT 30/50, MD ¹	EN ISO 7263	lbf	69,2	74,2	79,1	84,1	89	-
CMT 0, MD ²	EN ISO 7263	lbf	94,7	101,5	108,2	115	121,8	-
SCT, CD	ISO 9895	lbf/in	18,9	20	21,1	22,3	23,4	25,1
RCT, CD ³	ISO 12192	lbf/6in	59,3	64,9	70,6	76,2	81,8	90,2
CCT 30/50, CD	ISO 16945	lbf/in	16	17,1	18,3	19,4	20,6	21,7
Production centre			SP FR	SP FR	FR	SP FR	SP	SP FR

The index guaranteed values refer to the nominal basis weight.

¹ CMT 30/50, MD is not a valid test for weights equal to or greater than 32,8 lb/msf.

² CMT 0, MD values are calculated from a correlation with CMT 30/50, MD.

³ RCT, CD values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

A large alligator is shown in a body of water, with its head and upper body visible. The alligator is facing left, and its head is slightly raised. The water is calm, and the background is a clear, light blue sky. The alligator's skin is dark and textured, with visible scales. The water reflects the alligator and the sky.

Performance

HS | HIDROSAICA

Semichemical fluting type

CEPI code: 44

Characteristics:

- High performance fluting.
- Excellent cost/performance unit ratio.
- Alternative to semi-chemicals, with recycled fibre.
- Wide range of grammages and applications.
- Suitable for food contact*.
- Excellent runnability.

Applications:

- Sustainable packaging.
- Export fruit and vegetable market.
- Light industry.
- Climatic chambers, frozen goods.
- Applications with high performance requirements in dry and humid environments.

HS | HIDROSAICA

Semichemical fluting type



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	HIDROSAICA										
Nominal basis weight	ISO 536	lb/msf	20,5	21,5	22,5	23,6	24,6	26	26,6	27,7	29,7	30,7	32,8
Nominal moisture index	On-line	%	8	9	9	9	9	9	9	9	9	9	9
CMT 30/50, MD	EN ISO 7263	lbf	38,2	47,2	49,5	51,7	59,4	62,7	64,3	76	81,6	84,3	89,9
CMT 0, MD ²	EN ISO 7263	lbf	51,5	64,2	67,3	70,4	81,2	85,8	87,9	104,6	112,3 ⁽³⁾	116	123,8
SCT, CD	ISO 9895	lbf/in	11,4	12,6	13,1	13,7	14,9	16	16,6	17,1	18,3 ⁽³⁾	18,9	20
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	45,3	48,1	50,9	56,5	59,3	64,9
CCT 30/50, CD	ISO 16945	lbf/in	8,6	9,1	9,7	10,3	11,4	12,6	12,6	13,7	14,9	15,4	16,6

guaranteed characteristics

TEST	STANDARD	UNIT	HIDROSAICA										
Nominal basis weight	ISO 536	lb/msf	20,5	21,5	22,5	23,6	24,6	26	26,6	27,7	29,7	30,7	32,8
Mean basis weight			nominal ± 3%										
Nominal moisture index	On-line	%	8	9	9	9	9	9	9	9	9	9	9
Mean moisture index			nominal -1+0,5										
CMT 30/50, MD	EN ISO 7263	lbf	33,7	40,2	42	44,1	51,3	54,2	55,5	66,8	71,7	74,2	79,1
CMT 0, MD ²	EN ISO 7263	lbf	45	54,2	56,6	59,3	69,5	73,5	75,3	91,3	98,1 ⁽⁴⁾	101,5	108,2
SCT, CD	ISO 9895	lbf/in	10,3	11,4	12	12,6	13,7	14,3	14,9	15,4	16,6 ⁽⁴⁾	17,1	18,3
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	36,8	39,6	42,5	48,1	50,9	56,5
CCT 30/50, CD	ISO 16945	lbf/in	7,4	8	8,6	9,1	10,3	10,9	11,4	12,6	13,1	13,7	14,9
Production centre			SP	SP FR	SP	SP FR	SP FR	FR	SP	FR	SP UK	FR	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.

² CMT 0, MD values are calculated from a correlation with CMT 30/50, MD.

³ 290N /2,0 N.m²/g for paper manufactured in PM11 (UK)

⁴ 247N/1,7 N.m²/g for paper manufactured in PM11 (UK)



Access the complete and always updated file.

Valid from June 2023.

Speed

SM | SAICA MEDIUM

Recycled fluting

CEPI code:

SM $\leq$ 20,5 lb/msf : 60

SM $>$ 20,5 lb/msf : 41

Characteristics:

- The lightest fluting.
- Excellent machinability and maximum speed on the corrugator.
- Wide range of grammages from 15,4 to 28,7 lb/msf.
- Suitable for food contact*.

Applications:

- Applications that require greater flexibility in the flute.
- Sustainable packaging.
- E-commerce.
- Food and beverage.
- Diverse industrial applications.

SM | SAICA MEDIUM

Recycled fluting



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	SAICA MEDIUM								
Nominal basis weight	ISO 536	lb/msf	15,4	16,4	17,4	18,4	19,5	20,5	21,5	24,6	28,7
Nominal moisture index	On-line	%	8	8	8	8	8	8	8	8	8
CMT 30/50, MD	EN ISO 7263	lbf	18,7	25,2	28,8	32,4	34,2	38,2	40,2	45,9	53,5
CMT 0, MD ²	EN ISO 7263	lbf	24,2	33,4	38,4	43,4	45,8	51,5	54,2	61,8	72,1
SCT, CD	ISO 9895	lbf/in	5,1	8	8,6	9,1	9,7	10,3	10,9	12,6	13,7
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	-	-	-	34

guaranteed characteristics

TEST	STANDARD	UNIT	SAICA MEDIUM								
Nominal basis weight	ISO 536	lb/msf	15,4	16,4	17,4	18,4	19,5	20,5	21,5	24,6	28,7
Mean basis weight			← nominal ± 2% →						← nominal ± 3% →		
Nominal moisture index	On-line	%	8	8	8	8	8	8	8	8	8
Mean moisture index			nominal -1+0,5								
CMT 30/50, MD	EN ISO 7263	lbf	15,3	21,6	25	28,3	29,9	33,7	35,5	43,2	50,4
CMT 0, MD ²	EN ISO 7263	lbf	19,3	28,2	32,9	37,6	39,7	45	47,4	57,9	67,5
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-	-	-	-	25,6
SCT, CD	ISO 9895	lbf/in	4,6	7,4	8	8	8,6	9,1	9,7	10,9	12
Production centre			SP	SP FR UK	SP FR UK	SP FR	SP	SP FR	SP	FR	FR

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 24,8 lb/msf. Values are calculated from a correlation with SCT, CD.

² CMT 0, MD values are calculated from a correlation with CMT 30/50, MD.



Access the complete and always updated file

Valid from June 2023.

Inspired by nature,
innovating to protect it



White papers

Coated and uncoated white papers,
100% recycled and recyclable.

Discover the Infinite range, our range
of high-performance coated white papers.

Excellence

IC | Infinite[∞]coated

White Top Testliner Coated

CEPI code: 77

Characteristics:

- Available in different grammages.
- The lightest coated paper on the market (25,6 lb/msf).
- Suitable for food contact*.
- High degree of whiteness and smoothness.

Applications:

- Flexography and digital printing.
- High printing quality.
- Applications of conventional coated papers.
- Export fruit and vegetable market.
- Diverse industrial applications.
- Climatic chambers, frozen goods.
- Food and beverage.
- Trays.

IC | Infinitecoated

White Top Testliner Coated



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	INFINITE COATED					
Nominal basis weight	ISO 536	lb/msf	25,6	27,7	30,7	33,8	36,9	39,9
Nominal moisture index	On-line	%	8	8	8	8	8	8
SCT, CD	ISO 9895	lbf/in	13,1	14,9	16,6	17,7	18,9	20,6
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	59,3	67,8
Bursting strength	EN ISO 2758	psi	40	43	48	53	57	62
COBB-60	EN ISO 535	g/m ²	35	35	35	35	35	35
COBB-1800	EN ISO 535	g/m ²	-	130	130	130	130	130
Brightness	ISO 2470-1	%	83	83	83	83	83	83
Roughness (Parker)	ISO 8791-4	µm	1,7	1,7	1,9	1,9	2,1	2,1
Plybond	TAPPI T 833	ft lbf/in ²	166,5	166,5	166,5	166,5	166,5	166,5

guaranteed characteristics

TEST	STANDARD	UNIT	INFINITE COATED					
Nominal basis weight	ISO 536	lb/msf	25,6	27,7	30,7	33,8	36,9	39,9
Mean basis weight			nominal ± 3%					
Nominal moisture index	On-line	%	8	8	8	8	8	8
Mean moisture index			nominal -1+0,5					
SCT, CD	ISO 9895	lbf/in	11,4	13,1	14,9	16	17,7	18,9
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	53,7	59,3
Bursting strength	EN ISO 2758	psi	35	37	41	46	50	54
COBB-60	EN ISO 535	g/m ²	50	50	50	50	50	50
COBB-1800	EN ISO 535	g/m ²	-	150	150	150	150	150
Brightness min-max	ISO 2470-1	%	80-86	80-86	80-86	80-86	80-86	80-86
Roughness (Parker)	ISO 8791-4	µm	2,3	2,3	2,5	2,5	2,7	2,7
Plybond minimum	TAPPI T 833	ft lbf/in ²	142,8	142,8	142,8	142,8	119	100
Production centre			SP	SP	SP	SP	SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 35 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

Elegance

ICL | Infinite[∞]lithos

White Top Testliner Coated

CEPI code: 79

Characteristics:

- Available in different grammages.
- Internal sizing.
- Suitable for food contact*.
- High degree of whiteness and smoothness.

Applications:

- Offset printing sheets and litho-laminating.
- High print quality.
- Alternative to GD2.
- Cleaning and Hygiene industry.
- Food and beverage.
- Diverse industrial applications.
- Trays.

ICL | Infinite lithos

White Top Testliner Coated



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	INFINITE LITHOS			
Nominal basis weight	ISO 536	lb/msf	32,8	36,9	39,9	43
Nominal moisture index	On-line	%	6	6	6	6
SCT, CD	ISO 9895	lbf/in	17,4	19	20,6	21,7
RCT, CD ¹	ISO 12192	lbf/6in	-	60,2	68	73
Bursting strength	EN ISO 2758	psi	51	57	62	67
COBB-60	EN ISO 535	g/m ²	35	35	35	35
COBB-60 reverse	EN ISO 535	g/m ²	35	35	35	35
COBB-1800	EN ISO 535	g/m ²	130	130	130	130
Brightness	ISO 2470-1	%	83	83	83	83
Roughness (Parker)	ISO 8791-4	µm	1,9	2,1	2,1	2,3
Plybond	TAPPI T 833	ft lbf/in ²	166,5	157	152,3	-

guaranteed characteristics

TEST	STANDARD	UNIT	INFINITE LITHOS			
Nominal basis weight	ISO 536	lb/msf	32,8	36,9	39,9	43
Mean basis weight		nominal ± 3%				
Nominal moisture index	On-line	%	6	6	6	6
Mean moisture index		nominal -1+0,5				
SCT, CD	ISO 9895	lbf/in	15,5	17,5	18,9	19,4
RCT, CD¹	ISO 12192	lbf/6in	-	52,6	59,7	62,1
Bursting strength	EN ISO 2758	psi	44	50	54	58
COBB-60	EN ISO 535	g/m²	50	50	50	50
COBB-60 reverse	EN ISO 535	g/m²	50	50	50	50
COBB-1800	EN ISO 535	g/m²	150	150	150	150
Brightness min-max	ISO 2470-1	%	80-86	80-86	80-86	80-86
Roughness (Parker)	ISO 8791-4	µm	2,5	2,7	2,7	3
Plybond minimum	TAPPI T 833	ft lbf/in²	119,0	95,2	86	-
Production centre			SP	SP	SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 35 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file.

Valid from June 2023.

Versatility

IN | Infinite[∞]innova

White Top Testliner Light Coated

CEPI code: 78

Characteristics:

- Available in different grammages from 20,5 lb/msf.
- Spotless whiteness.
- Suitable for food contact*.
- Allows reducing and grouping absorbent and coated papers into one single paper.

Applications:

- Suitable for a wide range of flexo and digital printers.
- High printing quality.
- Export fruit and vegetable market.
- Diverse industrial applications.
- Food and beverage.
- Trays.

IN | Infinite innova

White Top Testliner Light Coated



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	INFINITE INNOVA				
Nominal basis weight	ISO 536	lb/msf	20,5	23,6	24,6	27,7	33,8
Nominal moisture index	On-line	%	7,5	7,5	7,5	7,5	7,5
SCT, CD	ISO 9895	lbf/in	10,3	12,6	13,1	14,9	17,7
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-
Bursting strength	EN ISO 2758	psi	33	42	44	49	60
COBB-60	EN ISO 535	g/m ²	40	40	40	40	-
COBB-1800	EN ISO 535	g/m ²	-	-	-	-	130
Brightness	ISO 2470-1	%	76	76	76	76	76
Roughness (Bendtsen)	ISO 8791-2	ml/min	290	290	290	310	310
Plybond	TAPPI T 833	ft lbf/in ²	190,3	190,3	190,3	190,3	157

guaranteed characteristics

TEST	STANDARD	UNIT	INFINITE INNOVA				
Nominal basis weight	ISO 536	lb/msf	20,5	23,6	24,6	27,7	33,8
Mean basis weight			nominal ± 3%				
Nominal moisture index	On-line	%	7,5	7,5	7,5	7,5	7,5
Mean moisture index			nominal -1+0,5				
SCT, CD	ISO 9895	lbf/in	9,1	11,4	11,4	13,1	16
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	-	-
Bursting strength	EN ISO 2758	psi	29	37	38	43	53
COBB-60	EN ISO 535	g/m ²	50	50	50	50	-
COBB-1800	EN ISO 535	g/m ²	-	-	-	-	150
Brightness min-max	ISO 2470-1	%	73-79	73-79	73-79	73-79	73-79
Roughness (Bendtsen)	ISO 8791-2	ml/min	400	400	400	450	450
Plybond minimum	TAPPI T 833	ft lbf/in ²	166,5	166,5	166,5	147,5	123,7
Production centre			SP	SP	SP	SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 35 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file.

Valid from June 2023.



Strength

SKB | SAIKRAFT BLANCO

White Top Testliner A

CEPI code: 70

Characteristics:

- Excellent whiteness and smoothness.
- High degree of sizing.
- Suitable for food contact*.

Applications:

- High printing quality.
- Sustainable packaging.
- Export fruit and vegetable market.
- Heavy industry.
- Climatic chambers, frozen goods.
- Food and beverage.
- Trays.

SKB | SAIKRAFT BLANCO

White Top Testliner A



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	SAIKRAFT BLANCO			
Nominal basis weight	ISO 536	lb/msf	25,6	27,7	28,7	34,8
Nominal moisture index	On-line	%	8	8	8	8
SCT, CD	ISO 9895	lbf/in	13,7	14,9	15,4	18,3
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	56,5
Bursting strength	EN ISO 2758	psi	47	51	53	62
COBB-60	EN ISO 535	g/m ²	25	25	25	25
COBB-1800	EN ISO 535	g/m ²	100	100	100	100
Brightness	ISO 2470-1	%	76	76	76	76
b*	ISO 5631-2		-9	-9	-9	-9
Roughness (Bendtsen)	ISO 8791-2	ml/min	300	315	325	350

guaranteed characteristics

TEST	STANDARD	UNIT	SAIKRAFT BLANCO			
Nominal basis weight	ISO 536	lb/msf	25,6	27,7	28,7	34,8
Mean basis weight			nominal $\pm$ 3%			
Nominal moisture index	On-line	%	8	8	8	8
Mean moisture index			nominal -1+0,5			
SCT, CD	ISO 9895	lbf/in	12	13,1	13,7	16,6
RCT, CD ¹	ISO 12192	lbf/6in	-	-	-	48,1
Bursting strength	EN ISO 2758	psi	42	45	47	54
COBB-60	EN ISO 535	g/m ²	50	50	50	50
COBB-1800	EN ISO 535	g/m ²	150	150	150	150
Brightness min-max	ISO 2470-1	%	73-79	73-79	73-79	73-79
Plybond minimum	TAPPI T 833	ft lbf/in ²	166,5	166,5	166,5	142,8
Production centre			SP	SP	SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 28,9 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

Optimum

TBS | TEST BLANCO SAICA

White Top Testliner B

CEPI code: 71

Characteristics:

- Optimum degree of whiteness and smoothness.
- Sized paper.
- Suitable for food contact*.

Applications:

- Excellent printing quality.
- Sustainable packaging.
- Diverse industrial applications.
- Food and beverage.

TBS | TEST BLANCO SAICA

White Top Testliner B



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	TEST BLANCO SAICA	
Nominal basis weight	ISO 536	lb/msf	25,6	27,7
Nominal moisture index	On-line	%	8	8
SCT, CD	ISO 9895	lbf/in	11,4	12,6
RCT, CD ¹	ISO 12192	lbf/6in	-	-
Bursting	EN ISO 2758	psi	36	39
COBB-60	EN ISO 535	g/m ²	35	35
Brightness	ISO 2470-1	%	72	72
b*	ISO 5631-2		-6	-6
Roughness (Bendtsen)	ISO 8791-2	ml/min	300	350

guaranteed characteristics

TEST	STANDARD	UNIT	TEST BLANCO SAICA	
Nominal basis weight	ISO 536	lb/msf	25,6	27,7
Mean basis weight			nominal $\pm 3\%$	
Nominal moisture index	On-line	%	8	8
Mean moisture index			nominal $-1+0,5$	
SCT, CD	ISO 9895	lbf/in	9,7	10,3
RCT, CD ¹	ISO 12192	lbf/6in	-	-
Bursting strength	EN ISO 2758	psi	33	35
COBB-60	EN ISO 535	g/m ²	50	50
Brightness min-max	ISO 2470-1	%	69-75	69-75
Plybond minimum	TAPPI T 833	ft lbf/in ²	130,9	130,9
Production centre			SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 28,9 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.

Runnability

BLS | BLANCO LINER SAICA

White Top Testliner C

CEPI code: 72

Characteristics:

- Available exclusively in 22,5 and 24,6 lb/msf..
- Sized paper.
- Suitable for food contact*.

Applications:

- Excellent printing quality.
- Sustainable packaging.
- Light industry.
- Food and beverage.

BLS | BLANCO LINER SAICA

White Top Testliner C



* For contact conditions and/or special instructions, see our Declaration of Conformity.

target characteristics

TEST	STANDARD	UNIT	BLANCO LINER SAICA	
Nominal basis weight	ISO 536	lb/msf	22,5	24,6
Nominal moisture index	On-line	%	8	8
SCT, CD	ISO 9895	lbf/in	8	9,1
RCT, CD ¹	ISO 12192	lbf/6in	-	-
Bursting strength	EN ISO 2758	psi	24	26
COBB-60	EN ISO 535	g/m ²	35	35
Brightness	ISO 2470-1	%	67	67
b*	ISO 5631-2		-3	-3
Roughness (Bendtsen)	ISO 8791-2	ml/min	400	400

guaranteed characteristics

TEST	STANDARD	UNIT	BLANCO LINER SAICA	
Nominal basis weight	ISO 536	lb/msf	22,5	24,6
Mean basis weight			nominal $\pm 3\%$	
Nominal moisture index	On-line	%	8	8
Mean moisture index			nominal $-1+0,5$	
SCT, CD	ISO 9895	lbf/in	6,9	7,4
RCT, CD ¹	ISO 12192	lbf/6in	-	-
Bursting strength	EN ISO 2758	psi	21	23
COBB-60	EN ISO 535	g/m ²	50	50
Brightness min-max	ISO 2470-1	%	64-70	64-70
Plybond minimum	TAPPI T 833	ft lbf/in ²	85,7	85,7
Production centre			SP	SP

The index guaranteed values refer to the nominal basis weight.

¹ RCT, CD is not a valid test for weights less than 28,9 lb/msf. Values are calculated from a correlation with SCT, CD.



Access the complete and always updated file

Valid from June 2023.



100% recycled
and recyclable
papers



For contact conditions and/or
special instructions,
see our Declaration of
Conformity.


saica

&c
YEARS

C. San Juan de la Peña, 144
50015 Zaragoza, Spain
comercial.paper@saica.com
www.saica.com



@SaicaGroup



Access the complete and always updated range of papers.