

LDPE PCR

PRODUCT SPECIFICATION

Recycled low density polyethylene Description:

100% Post-consumer Reyclass / Kiplast Certified Origin:

Shape: Pellets Colour: Natural

Big - Bags over pallet covered with hoods and stretch film/tanker Packaging:

Filtration: Two filtration steps, up to 50 microns.

Composition: 60 ± 15 % LDPE / 40 ± 15 % LLDPE(1) ISO 11357-3

Additives Thermal Stabilizer/Antioxidant: No

Main applications: Shrink films. Collation and pallet. Not suitable for food use.









CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT
MATE	ERIAL PROPERTIES			
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	0.7 ± 0.3	g/10min
DENSITY	ISO 1183-1	23 °C	$0,926 \pm 0,005$	g/cm³
APPARENT DENSITY	Annex B, EN 15344	-	$0,\!49 \pm 0,\!02$	Kg/m³
MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%

⁽¹⁾ The data given are mean values, correspond to a representative sample and are only referential

Shipment Info:

Estimated Net Weight per Big Bag: 1.100 Kg Estimated Net Weight per Load (22 Big bags): 24.200Kg.

Tariff Code: 39011090.

Billing is done by weighing the big bags individually, without including the weight of the pallet and packaging.

Storage recommendations:

Store on a pallet, in a cool, dry place. As well as indoors and away from direct sunlight. After THREE (3) MONTHS from the dispatch of the products, no claim will be admitted derived from the loss of properties of the material, among other causes as the suitability of the storage of the delivered product during the entire period is unknown. In the event of any complaint, the batch number and number of pallets affected must be indicated in order for it to be admitted.

Compliance Regulations:

- · EN 15343:2007. Plásticos . Plastics. Recycled Plastics. Plastics recycling traceability and assessment of conformity and recycled content.
- · UNE -EN 15343:2008. Plastics. Recycled Plastics. Plastics recycling traceability and assessment of conformity and recycled content.
- · EN 15344:2021. Plastics. Recycled Plastics. Characterization of Polyethylene (PE) recyclates
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- · UNE 53978:2019. Plastics. Recycled polyethylene (PE) materials. Characteristics and classification Category Maximum A, with a confidence level > 95%, in the COA
- · Order TED/646/2023, of 9 June, establishing the criteria for determining when thermoplastic waste subjected to mechanical treatments and intended for the manufacture of plastic products ceases to be waste in accordance with Law 7/2022, of 8 April, on waste and contaminated soil for a circular economy.

Full LCA analysis available on demand, from cradle to gate

Polígono Industrial El Espartal



Planta: NATUR CYCLE PLUS 2020, S.L.U. Carretera Castellón km 21

Contacto:





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LDPE/LDPE PCR

PRODUCT SPECIFICATION

Description: Recycled low density polyethylene

Origin: 100% Post-consumer Reyclass / Kiplast Certified

Shape: Pellets

Color: Color variability

Packaging: Big - Bags over pallet covered with hoods and stretch film /tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $60 \pm 20 \% \text{ LDPE} / 60 \pm 20 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

Additives Thermal Stabilizer/Antioxidant: No

Main applications: Shrink films. Collation and pallet. Not suitable for food use.



(1) The data given are average values, they are only referential.

Shipment Info:

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LDPE/LDPE PCR

ISCC International Sustainability









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Main applications: Shrink films. Collation and pallet. Not suitable for food use.

CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT	
MATERIAL PROPERTIES					
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	1,5±0,8	g/10min	
DENSITY	ISO 1183-1	23 °C	$0,927 \pm 0,1$	g/cm³	

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APPARENT DENSITY	Annex B, EN 15344	-	$0,49 \pm 0,02$	Kg/m³
MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%
PRo	OPERTIES FILM (1)(2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	23 / 22 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3	-	280 / 300 ± 40	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	560 / 700 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	2,0 / 8,5 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	90 ± 10	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295	-	>0,55 / >0,45	-

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Planta: NATUR CYCLE PLUS 2020, S.L.U. Carretera Castellón km 21 Polígono Industrial El Espartal Contacto:





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International Sustainability & Carbon Certification







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Additives Thermal Stabilizer/Antioxidant: No

Main applications: Middle to high thickness films: HDS, bags, lamination film, general bags. Not suitable for food use.







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MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
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PF	OPERTIES FILM (1)(2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	25 / 23 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3	-	290 / 320 ± 40	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	580 / 720 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	2,2 / 8,5 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	110 ± 10	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295	-	>0,60 / >0,55	-

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MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
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PRO	PERTIES FILM (1) (2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3		25 / 23 ± 2	MPa
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Planta: NATUR CYCLE PLUS 2020, S.L.U. Carretera Castellón km 21 Polígono Industrial El Espartal Contacto:





LDPE PCR

PRODUCT SPECIFICATION

Description: Recycled low density polyethylene

Origin: Min 98,5% Post-consumer Reyclass / Kiplast Certified

Shape: Pellets
Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film/tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $40 \pm 10 \% \text{ LDPE} / 60 \pm 10 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

Additives Thermal Stabilizer/Antioxidant: Yes

Main applications: Middle to high thickness films: HDS, Sacs, lamination film, general bags. Not suitable for food use.









CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT
MATI	ERIAL PROPERTIES			
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	1,20±0,25	g/10min
DENSITY	ISO 1183-1	23 °C	$0,924 \pm 0,005$	g/cm³
APPARENT DENSITY	Annex B, EN 15344	-	$0,49 \pm 0,02$	Kg/m³
MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%
PRO	PERTIES FILM (1)(2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	25 / 23 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3		290 / 320 ± 40	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	580 / 720 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	2,2 / 8,5 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	110 ± 10	g
COEFIFCIENT OF FRICTION— S/D	ISO 8295	-	>0,60 / >0,55	-

- (1) The data given are mean values, correspond to a representative sample and are only referential
- (2) Film Data (Thickness-BUR-Die gap) obtained on a laboratory scale. (50μ- 3- 1,8mm)

Shipment Info:

Estimated Net Weight per Big Bag: 1.100 Kg

Estimated Net Weight per Load (22 Big bags): 24.200Kg.

Tariff Code: 39011090.

Billing is done by weighing the big bags individually, without including the weight of the pallet and packaging.

Storage recommendations:

Store on a pallet, in a cool, dry place. As well as indoors and away from direct sunlight. After THREE (3) MONTHS from the dispatch of the products, no claim will be admitted derived from the loss of properties of the material, among other causes as the suitability of the storage of the delivered product during the entire period is unknown. In the event of any complaint, the batch number and number of pallets affected must be indicated in order for it to be admitted.

Compliance Regulations:

- $\cdot \ EN\ 15343:2007.\ Plásticos\ .\ Plastics.\ Recycled\ Plastics.\ Plastics\ recycling\ traceability\ and\ assessment\ of\ conformity\ and\ recycled\ content.$
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- · UNE 53978:2019. Plastics. Recycled polyethylene (PE) materials. Characteristics and classification Category Maximum A, with a confidence level > 95%, in the COA
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LDPE / LLDPE PCR

PRODUCT SPECIFICATION

Description: Recycled low density polyethylene

Origin: 100% Post-consumer Reyclass / Kiplast Certified

Shape: Pellets
Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film /tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $30 \pm 10 \% \text{ LDPE} / 70 \pm 10 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

Additives Thermal Stabilizer/Antioxidant: No

Main applications: Medium and low thickness films, general application, mulching, fine gauge bags and others. Not suitable for food use.







CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT
MATI	ERIAL PROPERTIES			
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	1,60 ± 0,25	g/10min
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MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%
PRO	PERTIES FILM (1) (2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	25 / 21 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3	-	330 / 370 ± 40	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3		510 / 760 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2		1,6 / 8,0 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	90 ± 15	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295	-	>0,70 / >0,65	-

- (1) The data given are mean values, correspond to a representative sample and are only referential
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Shape: Pellets
Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film /tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $30 \pm 10 \% \text{ LDPE} / 70 \pm 10 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

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Main applications: Medium and low thickness films, general application, mulching, fine gauge bags and others. Not suitable for food use.







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TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	25 / 21 ± 2	MPa
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TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	510 / 760 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	1,6 / 8,0 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	90 ± 15	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295		>0,70 / >0,65	-

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LDPE / LLDPE PCR

PRODUCT SPECIFICATION

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Shape: Pellets
Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film /tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $30 \pm 10 \% \text{ LDPE} / 70 \pm 10 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

Additives Thermal Stabilizer/Antioxidant: Yes

Main applications: Medium and low thickness films, general application, mulching, fine gauge bags and others. Not suitable for food use.







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APPARENT DENSITY	Annex B, EN 15344	-	$0,49 \pm 0,02$	Kg/m ³
MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%
PRO	PERTIES FILM (1) (2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	25 / 21 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3	-	330 / 370 ± 40	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	510 / 760 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	1,6 / 8,0 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	90 ± 15	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295		>0,70 / >0,65	-

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LDPE / LLDPE PCR

PRODUCT SPECIFICATION

Description: Recycled low density polyethylene

Origin: 100% Post-consumer Reyclass / Kiplast Certified

Shape: Pellets
Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film /tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $20 \pm 10 \% \text{ LDPE} / 80 \pm 10 \% \text{ LLDPE} (1) \text{ ISO } 11357-3$

Additives Thermal Stabilizer/Antioxidant: No
Main applications: Stretch films.Not suitable for food use.









CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT
N	MATERIAL PROPERTIES			
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	2,00 (-0,2 / +0,4)	g/10min
DENSITY	ISO 1183-1	23 °C	$0,920 \pm 0,005$	g/cm³
APPARENT DENSITY	Annex B, EN 15344	-	$0,49 \pm 0,02$	Kg/m³
MOISTURE CONTENT	Annex B, UNE 53978	105 °C	< 0,30	%
ASH CONTENT	ISO 3451-1	600 °C	<1	%
	PROPERTIES FILM (1)(2)			
TENSILE STRENGTH AT BREAK — MD / TD	ISO 527 - 3	-	24 / 20 ± 2	MPa
SECANT MODULUS AT 2% — MD / TD	ISO 527 - 3	-	110 / 135 ± 20	MPa
TENSILE ELONGATION AT BREAK — MD / TD	ISO 527 - 3	-	500 / 650 ± 60	%
TEAR STRENGTH (ELMENDORF) — MD / TD	ISO 6383 - 2	-	1,8 / 5,0 ± 0,8	N
DART DROP IMPACT	ISO 7765 - 1	-	95 ± 15	g
COEFIFCIENT OF FRICTION— S / D	ISO 8295	-	>0,75 / >0,70	-

- (1) The data given are mean values, correspond to a representative sample and are only referential
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LDPE / LLDPE PCR









PRODUCT SPECIFICATION

Description: Recycled low density polyethylene

Origin: Min 98,5 % Post-consumer Reyclass / Kiplast Certified

Shape: Pellets Colour: Natural

Packaging: Big - Bags over pallet covered with hoods and stretch film/tanker

Filtration: Two filtration steps, up to 50 microns.

Composition: $20 \pm 10 \% \text{ LDPE} / 80 \pm 10 \% \text{ LLDPE}^{(1)} \text{ ISO } 11357-3$

Additives: Thermal Stabilizer/ Antioxidant: Yes
Main applications: Stretch films. Not suitable for food use.

CHARACTERISTICS	TEST METHOD	TESTING CONDI TIONS	VALUE	UNIT
	MATERIAL PROPERTIES			
MELT FLOW INDEX	ISO 1133-1	190 °C - 2,16 Kg	2,00 (-0,2 / +0,4)	g/10min
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Compliance Regulations:

- $\cdot \ EN\ 15343:2007.\ Plásticos\ .\ Plastics.\ Recycled\ Plastics.\ Plastics\ recycling\ traceability\ and\ assessment\ of\ conformity\ and\ recycled\ content.$
- $\cdot \ UNE-EN\ 15343:2008.\ Plastics.\ Recycled\ Plastics.\ Plastics\ recycling\ traceability\ and\ assessment\ of\ conformity\ and\ recycled\ content.$
- · EN 15344:2021. Plastics. Recycled Plastics. Characterization of Polyethylene (PE) recyclates
- $\cdot \ UNE\text{-}EN\ 15344:2022. \ Plastics. \ Recycled\ Plastics. \ Characterization\ of\ Polyethylene\ (PE)\ recyclate$
- · EN 15347:2007. Plastics. Recycled Plastics. Characterization of plastics wastes.
- · UNE -EN 15347:2008. Plastics. Recycled Plastics. Characterization of plastics wastes.
- \cdot UNE 53978:2019. Plastics. Recycled polyethylene (PE) materials. Characteristics and classification Category Maximum A, with a confidence level > 95%, in the COA
- · Order TED/646/2023, of 9 June, establishing the criteria for determining when thermoplastic waste subjected to mechanical treatments and intended for the manufacture of plastic products ceases to be waste in accordance with Law 7/2022, of 8 April, on waste and contaminated soil for a circular economy.

Full LCA analysis available on demand, from cradle to gate



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